

**40.13** Room temperature atmospheric air flows at  $100 \frac{ft}{s}$  in a  $400ft$  long nominal  $3in$  schedule 40 threaded steel pipe containing (12)  $90^\circ$  long radius elbows and (2) gate valves. Air leaves the pipe at an elevation  $200ft$  lower than the pipe inlet. What is the pressure difference between the two ends of the pipe?

- A.  $3psi$
- B.  $18psi$
- C.  $96psi$
- D.  $110psi$

Start by writing the **Bernoulli Equation**:

$$\frac{P_1}{\gamma} + \frac{v_1^2}{2g} + z_1 = \frac{P_2}{\gamma} + \frac{v_2^2}{2g} + z_2 + h_f$$

Neglect velocity and solve for the pressure difference  $\Delta P = P_1 - P_2$ . Note  $\Delta z = z_2 - z_1 = -200ft$  which is a negative value since the entrance is higher than the exit.

$$\frac{P_1 - P_2}{\gamma} = (z_2 - z_1) + h_f$$

The friction losses include both major and minor losses. This requires an additional term beyond the typical application of the **Darcy Equation**, as can be found by looking up **Fittings Losses** in the reference handbook. You may factor out the common terms:

$$h_f = h_{f,major} + h_{f,minor} = \frac{fLv^2}{2gD} + K \frac{v^2}{2g} = \left( \frac{fL}{D} + K \right) \left( \frac{v^2}{2g} \right)$$

For the minor losses, look up the K-factors for **Threaded Pipe Fittings** and take the sum accounting for the quantities:

Threaded Pipe Fittings	K-Factor	Total
(12) $90^\circ$ long radius elbow	.31	3.72
(2) gate valve	.14	.28

Taking the overall sum,  $K_{total} = 4$

For the major losses, using the **Steel Pipe Friction Tables** to find the actual diameter of a nominal  $3in$  pipe. Use the **Properties of Air** table to find the kinematic viscosity at room temperature. Note the velocity is given.

$$D = 3.068in \left( \frac{1ft}{12in} \right) = .264ft$$

$$Re = \frac{vD}{\nu} = \frac{(100 \frac{ft}{s})(.264ft)}{16.5 \times 10^{-5} \frac{ft^2}{s}} = 160,000 \approx 1.6 \times 10^5$$

Find the relative roughness:

$$\frac{\epsilon}{D} = \frac{.0002ft}{.264ft} \approx .0008$$

Find the friction factor using the **Moody Diagram**:

$$f = f\left(Re, \frac{\epsilon}{D}\right) \approx .021$$

Solve for the friction losses, including major and minor:

$$h_f = \left(\frac{fL}{D} + K\right) \left(\frac{v^2}{2g}\right) = \left(\frac{(.021)(400ft)}{(.264ft)} + 4\right) \left(\frac{\left(100\frac{ft}{s}\right)^2}{2\left(32.2\frac{ft}{s^2}\right)}\right) = 5559ft$$

This may seem high but recall the fluid is air. Calculate the pressure difference in feet of air and then convert to psi. Return to the Bernoulli Equation:

$$\frac{P_1 - P_2}{\gamma} = (z_2 - z_1) + h_f = (-200ft) + (5559ft) = 5359ft$$

Recall the specific weight has the same magnitude as density but has units of  $\frac{lb_f}{ft^3}$  rather than  $\frac{lb_m}{ft^3}$ . Assume a typical density for room temperature air:

$$\gamma_{air} = \frac{\rho_{air} \cdot g}{g_c} = \frac{\left(.075\frac{lb_m}{ft^3}\right) \left(32.2\frac{ft}{s^2}\right)}{\left(32.2\frac{lb_m \cdot ft}{lb_f \cdot s^2}\right)} = .075\frac{lb_f}{ft^3}$$

Solve for the pressure difference in psi:

$$\Delta P = (P_1 - P_2) = (5359ft) (\gamma_{air})$$

$$\Delta P = (5359ft) \left(.075\frac{lb_f}{ft^3}\right) = 417\frac{lb_f}{ft^2} \left(\frac{1ft^2}{144in^2}\right) = 2.9\frac{lb_f}{in^2}$$

**Answer A**