

Note the volume and head units must be in *GPM* and *ft*, respectively, to use this “rule of thumb” equation. Therefore units need not be shown, provided they are confirmed to be correct prior to use.

Recall that brake horsepower, *bhp*, depends on water horsepower, *whp*, and the efficiency of the pump, η_p . Similarly, the electrical power, \dot{W} , depends on brake horsepower, *bhp*, and motor efficiency, η_m .

$$bhp = \frac{whp}{\eta_p}$$

$$\dot{W} = \frac{bhp}{\eta_m}$$

Put these together, substitute, solve, and convert to *KW*:

$$\dot{W} = \frac{whp}{\eta_p \eta_m} = \frac{6.566hp}{(.8)(.93)} \left(\frac{.746KW}{1hp} \right) = 6.58KW$$

To find the annual cost, multiply by time and the unit rate of electricity:

$$Cost = (6.58KW) \left(\frac{12hrs}{day} \right) \left(\frac{5days}{wk} \right) \left(\frac{52wks}{yr} \right) \left(\frac{\$0.13}{KWH} \right) = \$2669 \text{ per year}$$

Answer A

46.7 A 7.5hp single phase 230V motor drawing 40A at full load is located 50 meters from the voltage source. The motor is wired with 8AWG wire which has a cross sectional area of 16,509 circular mils (1 circular mil = $5.066 \times 10^{-10} m^2$) and a resistivity of $1.724 \times 10^{-8} \Omega \cdot m$. What is the percent voltage drop for the wiring in the circuit?

- A. 1%
- B. 2%
- C. 3%
- D. 4%

The electrical resistance attributable to the wiring is the result of copper’s resistivity, which is an intrinsic material property, and the length and gauge of the wire. The formula for resistivity can be rearranged to solve for the total resistance.

$$\rho = \frac{RA}{L}$$

$$R = \frac{\rho L}{A}$$

Since the motor is 50ft from the voltage source, a sufficient length of wire must be provided to make a round trip from the source to the load and back. Therefore, the total length is given by:

$$L = 2(50m) = 100m$$

Determine the resistance.

$$R = \frac{\rho L}{A} = \frac{(1.724 \times 10^{-8} \Omega \cdot m)(100m)}{(16,509 \text{cmil}) \left(5.066 \times 10^{-10} \frac{m^2}{\text{cmil}}\right)} = 0.206 \Omega$$

Find the voltage drop due to the wire by applying **Ohm's Law**.

$$V_{drop} = IR = (40A)(0.206 \Omega) = 8.25V$$

Determine the percentage voltage drop by dividing by the nominal voltage of the source.

$$\frac{V_{drop}}{V_{source}} = \frac{8.25V}{230V} = 0.036 = 3.6\%$$

Answer D

46.8 1000cfm of 350°F, 80psia air is supplied by an air compressor. What is the standard volume flow rate (SCFM)?

- A. 100cfm
- B. 300cfm
- C. 3500cfm
- D. 8500cfm

Since the air being supplied is at an elevated temperature and pressure, it is necessary to make **Temperature and Altitude Corrections for Air**. This can be achieved using the factors in the table; however, the pressure is given in psia rather than as an elevation, therefore it is more straightforward to multiply by the ratio of the pressure as compared to standard atmospheric pressure. Similarly, a temperature ratio multiplier is also convenient to use, provided absolute temperature units are used. Standard temperature and pressure may be considered 60°F and 14.7psia.

In terms of qualitative expectations, a higher than standard pressure implies the standard CFM (SCFM) will be higher than the actual CFM. A higher than standard temperature implies the standard CFM will be lower than the actual CFM. In concept, SCFM is attempt to explain how much volume the compressor would move if pumping air at STP.

$$SCFM = (1000cfm) \left(\frac{80psia}{14.7psia} \right) \left(\frac{60^\circ F + 460^\circ R}{350^\circ F + 460^\circ R} \right) = 3,493cfm$$

Answer C