

Find the maximum deflection.

$$y = \frac{5Wl^4}{384EI} = \frac{5 \left(0.426 \frac{\text{lb}_f}{\text{in}}\right) (216\text{in})^4}{384 \left(29 \times 10^6 \frac{\text{lb}_f}{\text{in}^2}\right) (0.666\text{in}^4)} = 0.625\text{in}$$

**Answer D**

**45.12 The displacement of a hydraulic press is  $3\text{in}^3$  per revolution and the pump speed is  $1800\text{rpm}$ . The hydraulic pressure is  $600\text{psig}$ . The positive displacement pump is  $80\%$  efficient and is driven by a 3-phase,  $208\text{V}$  AC motor that is  $95\%$  efficient. The power factor is  $0.9$ . What size circuit breaker should be selected to protect the system?**

- A.  $20\text{A}$
- B.  $30\text{A}$
- C.  $40\text{A}$
- D.  $50\text{A}$

By default, it is common practice to apply the formulas for hydraulic horsepower based on rules of thumb. However, fundamentally the power produced by a pump is the product of the pressure added by the pump,  $\Delta P$ , and the volume flow rate,  $Q$ . The other details are unit conversions and efficiencies. It is possible and occasionally necessary to build up the formulation from this fundamental concept, as with this problem.

Suppose hydraulic horsepower may be expressed simply as below, provided we address units and efficiencies later on.

$$WHP = \Delta P \times Q$$

In this case, the hydraulic pressure is generated entirely by the pump and  $\Delta P$  may be taken as  $600\text{psi}$ . The volume flow rate is not given, however the displacement of the hydraulic press, i.e. volume, is given as well as the rotational speed. This can be developed into volume per unit time, i.e. volume flow rate.

Determine the hydraulic horsepower delivered. Convert units to  $KW$  for convenience in the subsequent step.

$$WHP = \left(600 \frac{\text{lb}_f}{\text{in}^2}\right) \left(3 \frac{\text{in}^3}{\text{rev}}\right) \left(1800 \frac{\text{rev}}{\text{min}}\right) \left(\frac{1\text{min}}{60\text{s}}\right) \left(\frac{1\text{ft}}{12\text{in}}\right) \left(\frac{1\text{hp}}{550 \frac{\text{ft}\cdot\text{lb}_f}{\text{s}}}\right) \left(\frac{0.7457\text{KW}}{1\text{hp}}\right) = 6.1\text{KW}(\text{delivered})$$

Apply the pump and motor efficiencies to determine the electrical power consumed by the motor in producing the power which was delivered.

$$\dot{W}_{elec} = P_{KW} = \frac{WHP}{\eta_p \eta_m} = \frac{6.1\text{KW}}{(0.8)(0.95)} = 8.03\text{KW}(\text{consumed})$$

Search for **Power for Different Motor Phases** and select the formula for specifying the current for a 3-phase motor where the power consumed in  $KW$  is known.

$$I_{amps} = \frac{P_{KW} (1000 \frac{W}{KW})}{\sqrt{3}V (pf)} = \frac{(8.03KW) (1000 \frac{W}{KW})}{\sqrt{3} (208V) (0.9 \frac{W}{VA})} = 24.8A$$

Select the circuit breaker the next size up. An undersized breaker will trip anytime the motor draws its full load current, therefore it is not appropriate to round down.

**Answer B**

**45.13**  $90^\circ F$ , 20% relative humidity air is cooled using a 75% effective evaporative cooler. What is the temperature of the air after being cooled?

- A.  $55^\circ F$
- B.  $63^\circ F$
- C.  $70^\circ F$
- D.  $76^\circ F$

The effectiveness of an **evaporative** cooler is given by the formula below where  $t_1$  represents the entering air dry bulb temperature,  $t_2$  represents the leaving air dry bulb temperature, and  $t'_s$  is the wet bulb temperature of the entering air. The wet bulb temperature is the minimum temperature which could theoretically be achieved in a 100% efficient evaporative cooler.

$$\varepsilon_e = \frac{t_1 - t_2}{t_1 - t'_s}$$

Use the **Psychrometric Chart** to find the wet bulb temperature of the entering air.

$$t_1 = 90^\circ F$$

$$\phi = 20\%$$

$$t'_s = 62.8^\circ F$$

Substitute into the effectiveness formula and solve for  $t_2$ .

$$0.75 = \frac{90^\circ F - t_2}{90^\circ F - 62.8^\circ F}$$

$$t_2 = 69.6^\circ F$$

**Answer C**